



PRODUCT SPECIFICATION – SKINLESS LONG SLICE SIDE

CS-01-71

Authorised by: M. Babar

Issued by: M Ingham

Date of Issue: 10/06/21

Issue Number: 2

CUSTOMER SPECIFICATION

| | |
|--------------------------------|----------------------------------|
| Customer name: | SLR SUPPLIES LTD |
| Date issued: | 10.06.2021 |
| Product name: | SKINLESS LONG SLICED SIDE |
| Product code: | SNSLO.9-1.4kg |
| Brand: | SCOTTISH MONARCH |
| Brown meat: | N/A |
| Country of origin (Farmed in): | SCOTLAND / NORWAY |
| Indicate state: | CHILLED |
| Temperature: | KEEP FROZEN -18°C |
| Shelf life: | 365 DAYS (Frozen) |
| Board size: | 205x540MM |
| Bag Size: | 255x655mm |
| Pieces per case: | 15 |
| Outer case type: | MEAT BOX |
| Pallet type: | STANDARD PALLET |
| Cases per pallet: | 40 |



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PROCESS INFORMATION

| PROCESS | CHECK & TOLERANCE |
|------------------|---------------------------------|
| Intake | TEMPERATURE & QUALITY |
| Hand Trimmed | QUALITY |
| Dry Cured / Salt | SPECIFY CURE TIME |
| Smoking | 8-10 HOURS @ 22°C |
| Conditioning | MINIMUM 24 HOURS |
| Salt Release | 3.5% AQUEOUS MINIMUM |
| Skinning | GRADING |
| Slicing | SLICE THICKNESS |
| Packing | QUALITY/WEIGHT CHECKS (TNE-1) |
| Vacuum Packing | SEAL INTEGRITY |
| Labelling | ALL LABELS COMPLETE AND CORRECT |
| Metal Detection | NO FOREIGN BODIES |
| Temperature | CONTINUOUS |
| Despatch | CORRECT LOADING |



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Company Details and Product Specification

| | |
|-----------------------|--|
| Product Name: | Cold Smoked Salmon |
| Species Latin name: | Salmo Salar |
| Country of origin: | Scotland/ Norway |
| Name: | Grants Oak Smoked Ltd |
| Address: | Site 14, Solway Industrial Estate, Maryport, Cumbria - CA15 8NF |
| Telephone Number: | +44 (0) 1900 818 585 |
| Fax Number: | +44 (0) 1900 818 589 |
| Buying Contact: | Tim Barraah |
| Telephone Number: | +44 (0) 1900 818 585 |
| Mobile Number: | +44 (0) 7769140322 |
| E-Mail Address: | t.barraah@grantsoaksmoked.com |
| Q.A Contact: | Mehmood Babar |
| Telephone Number: | +44 (0) 1900 818 585 |
| Mobile Number: | +44 (0) 7769140321 |
| E-Mail Address: | technicalmanager@grantsoaksmoked.com |
| EEC License Number: | (UK) AE 006 EC |
| Accreditation Status: | FSSC 22000 Kosher (Manchester Beth Din) |



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Ingredient Declaration

Ingredient Declaration: SALMON (96%) **FISH**, SALT (3%), SUGAR (1%)

Allergen Declaration: See ingredients list in **Bold**

Nutrition Facts

| Nutrition | Value per 100g | Method of Analysis |
|--|-------------------|--------------------|
| Energy | 755 kj / 178 kcal | Analytical |
| Fat | 13.1g | Analytical |
| of which Saturates | 2.5g | Analytical |
| Carbohydrates | 1.0g | Analytical |
| of which Sugars | 0.2g | Analytical |
| Protein | 23.6g | Analytical |
| Salt | 3.4g | Analytical |
| Each 100g of Salmon contains 1.6g of Omega 3 | | Analytical |

Organoleptic Characteristics

| | |
|----------------|---------------------------------|
| Slice Options: | Long Sliced |
| Smoke Options: | 8-10 Hour Smoke |
| Colour: | Pink Salmon colour |
| Flavour: | Smokey flavour |
| Odour: | No off odours |
| Texture: | Mild bite with natural graining |



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Shelf Life, Delivery & Storage Conditions

| | | |
|--|--|--------------------|
| Temperature Requirements on Delivery: | Product Type: Chilled or Frozen | Shelf Life: |
| Frozen products (-18°C) | FROZEN | 365 |
| Method of preservation | Cured (Salt >3.5%) & vacuum packed | |

Microbiological Standards

| Test | Target | Reject | Maximum at end of life |
|----------------------------------|---------|----------|------------------------|
| Total Viable Count (TVC) - cfu/g | <10,000 | >500,000 | 1,000,000 |
| E. Coli - cfu/g | <10 | >10 | 50 |
| Staph. Aureus - cfu/g | <10 | >100 | 100 |
| Enterbacteriaceae - cfu/g | <100 | >100 | 100,000 |
| Salmonella Spp - in 25g | ABSENT | PRESENT | ABSENT |
| Listeria Spp - in 25g | ABSENT | PRESENT | <100 |

Chemical Physical Standard

| Test | Method | Target | Tolerance | Frequency |
|------|------------------------------------|--------------------|-----------|-------------|
| Salt | Titration Salt Analyser - in house | Min 3.5% - Aqueous | 3.5% + | Every Batch |



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Metal Detection

| Is this product metal detected? | Test piece type and size | Frequency |
|---------------------------------|----------------------------------|------------|
| Yes | 3.5mm Fe, 5.0mm Non Fe, 8.0mm SS | Every Hour |

Identity Preserved and Certification

| | |
|--|-------------------|
| Is the product suitable for Vegetarians? | No |
| Is the product suitable for Vegans? | No |
| Is the product Organic? | Customer Specific |
| Is the product MSC certified? | Customer Specific |
| Is the product Freedom Food certified? | Customer Specific |
| Is the product Sustainably sourced? | Yes |
| Is the product Kosher certified? | Yes |
| Is the product Halal certified? | No |

Genetic Information

| Genetic Modification | Yes / No |
|--|----------|
| Does the product or any of its ingredients contain genetically modified materials. Please give details: (whether active or not)? | No |
| Have genetically modified organisms been used as processing aids or used in connection with the production of the product or any of its ingredients? | No |



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Food Intolerance Data

| Is this product FREE FROM the following: | YES / NO | Details |
|--|----------|-------------|
| Gluten | YES | |
| Egg and Egg Derivatives | YES | |
| Alcohol | YES | |
| Fish | No | Fish |
| Molluscs | YES | |
| Shellfish | YES | |
| Soybean | YES | |
| Milk and Milk Products | YES | |
| Nuts, Seeds and Derivatives | YES | |
| Peanuts and Peanut Derivatives | YES | |
| Sesame Seeds and Derivatives | YES | |
| Sulphur dioxide and sulphites | YES | |
| Celery | YES | |
| Mustard | YES | |
| Lupin | YES | |

What, if any, of the above allergens are used or processed at your factory?

Please list below and detail how the risk of cross contamination is controlled and what segregation procedures are in place:

Dairy: Segregation of production with a full clean down in operation post use.

Pack Code / Label

| Pack Code / Label | Details |
|---|--------------------------|
| Method - i.e. Julian date code, batch code etc. | Batch / Julian Date Code |
| Location of label on product | Customer Specific |



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Outer Case Code / Label

| Outer Case Code / Label | Details |
|---|-------------------------|
| Method - i.e. Julian date code, batch code etc. | Batch /Julian Date Code |
| Location of label on the case | Customer Specific |

Pallet options:

Pallet Size available:

STANDARD PALLET 1000 x 1200mm

Declaration

SIGNED ON BEHALF OF GRANTS OAK SMOKED LTD:

SIGNATURE: M.Babar

PRINT: Mehmood Babar

POSITION: Technical Manager

DATE: 10/06/2021

SIGNED ON BEHALF OF (COMPANY NAME):

SIGNATURE:

PRINT:

POSITION:

DATE: